



| Parts List | | | | | | |
|------------|-------|-------------------------|-------------------------------|-----|------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 1647 | 9148T93 | GEAR HOUSING | 1 | (BASIC) | |
| 49 | | 89594A 1 | CAM FOLLOWER | 1 | | 24 |
| 50 | | 78956 2 | SHIFT CAM | 1 | | 24 |
| 51 | | 828287 | RDD | 1 | | 24 |
| 52 | 43 | 878613A2 | FORWARD GEAR | 1 | (1.87:1 - 15/28) | 22 |
| 53 | 15 | 44491A 1 | SHIM SET | AP | | 22,23 |
| 54 | 31 | 30894A 1 | TAPERED ROLLER BEARING | 1 | | 22 |
| 55 | | NSS | CUP | 1 | | 22 |
| 56 | 31 | 30895T | NEEDLE BEARING | 1 | | 22,23 |
| 57 | 53 | 856823 | SNAP RING | 1 | | 22 |
| 58 | 52 | 859340T | CLUTCH | 1 | | 24 |
| 59 | 17 | 30632 | CROSS PIN | 1 | | 24 |
| 60 | 17 | 828356 | DETENT PIN | 1 | | 24 |
| 61 | 24 | 30893 | SPRING | 1 | | 24 |
| 62 | 44 | 94148 | PROPELLER SHAFT | 1 | | |
| 63 | 43 | 828175A 1 | REVERSE GEAR | 1 | (1.87:1 - 15/28) | |
| 64 | 23 | 824108 | THRUST SPACER | 1 | | |
| 65 | | 68100 1 | THRUST RING | 1 | | 23 |
| 66 | 30 | 88957T | BALL BEARING | 1 | | 23 |
| 67 | 25 | 31534 | O-RING | 1 | | 15,2,23 |
| 68 | | 43567T 1 | BEARING CARRIER ASSEMBLY | 1 | | |
| 69 | 31 | 30956T | ROLLER BEARING | 1 | | 23 |
| 70 | 26 | 14077 | OIL SEAL (INSIDE) | 1 | | |
| 71 | 26 | 76868 | OIL SEAL (OUTSIDE) | 1 | | 15,23 |
| 72 | 28 | 30281 | KEY | 1 | | |
| 73 | 14 | 79447 | TAB WASHER | 1 | | 23 |
| 74 | | 79448 | COVER | 1 | | |
| 75 | | 31640T 5 | TRIM TAB | 1 | | |
| 75 | | 76214 5 | ANODIC PLATE | 1 | | |
| 76 | 10 | 806327 | SCREW (1-3/4 IN.) | 1 | | |
| 77 | 10 | 65210 | SCREW (3/8-16 X 1 IN.) | 1 | | |
| 78 | 12 | 45176 | WASHER | 2 | | |
| 79 | 11 | 826710 15 | NUT | 2 | | |
| - | 26 | 89238A 2 | G/H SEAL KIT | 1 | | 23 |
| - | 43 | 803615T 2 | PINION/FORWARD GEAR ASSY. | 1 | (1.87:1) | |
| - | 52 | 803491T 1 | CLUTCH/CAM FOLLOWER ASSY. | 1 | | |
| - | 31 | 803033T 1 | SEAL & BEARING KIT (W/O FORV) | 1 | | |
| - | 27 | 815791A00 | ENGINE GASKET SET | 1 | | |